



Service Bulletin

no. 76-15

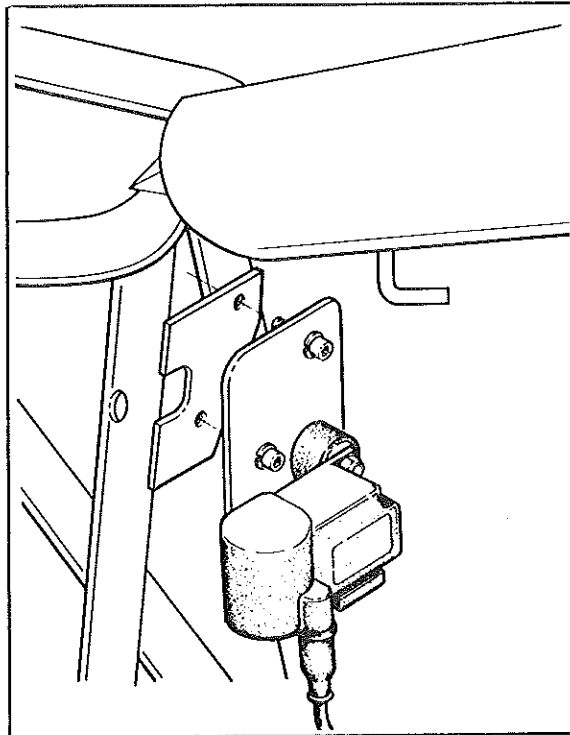
Date: December 6, 1976

Subject: Electronic box mount

Serial nos: All

Models: All

To reduce the level of vibration at the electronic box, we suggest the following mounting procedure.



Parts required

2	rubber mount	748 004 004
4	elastic stop nut M6 X 1.00	228 561 015
2	flat washer 6mm X 20 X 14	224 060 200
*2	open barrel 5mm	409 0018 00
*1	wire 4"(maximum)	409 6015 00
1	fabricated mounting plate cold rolled commercial quality steel 16 ga. (.060")	

* To be used only with the electronic box (P/N 420 264 470 aluminum body) as a ground wire.

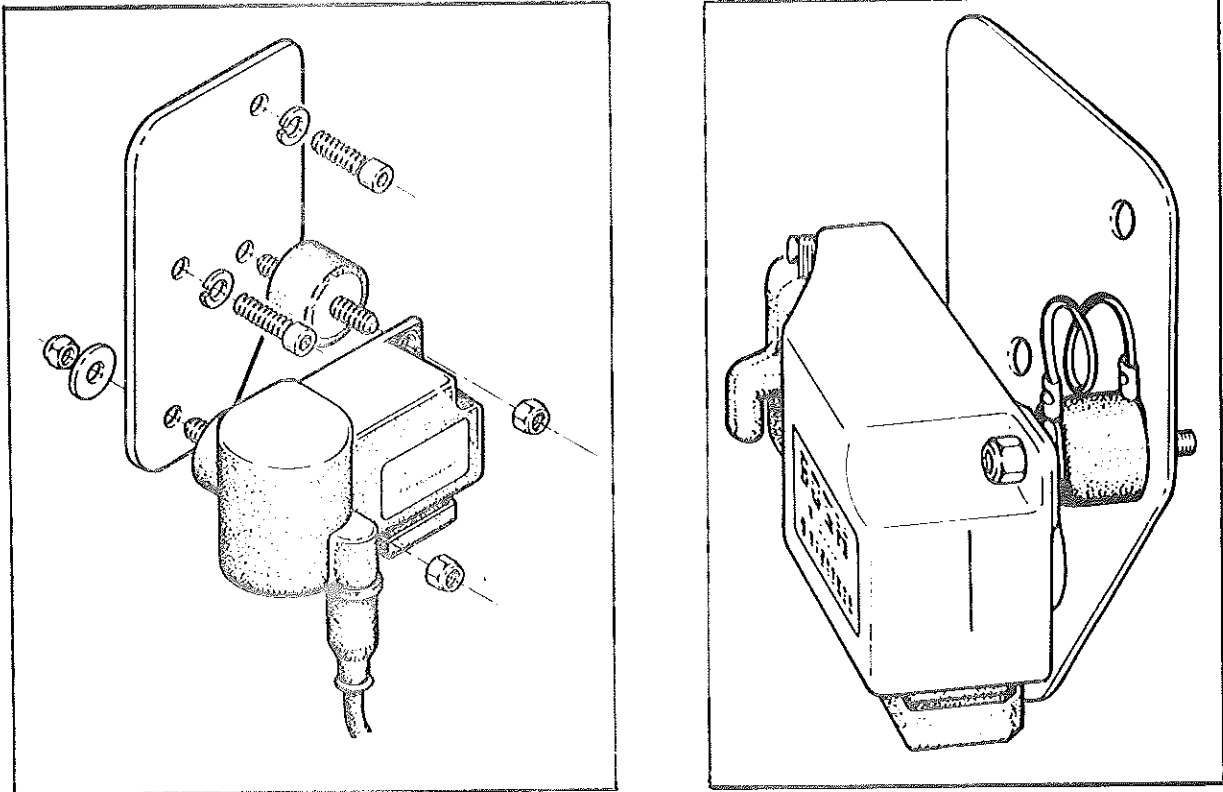
Proceed as follows:

Remove the electronic box. Scrape the paint away from the upper electronic box mounting hole on the frame plate to ensure a good ground.

Fabricate a mounting plate as per the full size template. (Last page of this bulletin).

Mount the electronic box on the fabricated mounting plate as illustrated.

Torque the retaining nuts to 0.4-0.5 kg-m (3-4 ft-lbs).



○ NOTE: When mounting the electronic box (p/n 420 264 470 aluminum body) be sure to use the previously mentioned ground wire.

Mount the electronic box mounting plate onto the frame, making sure to ground the wiring harness ground wires. Torque the retaining screw to 0.7 kg-m (5 ft-lbs). Connect the block connector to the electronic box and the high tension lead to the spark plug.

▼ CAUTION: Make sure the gap between the "E" box and the carburetor is 1/2" minimum.

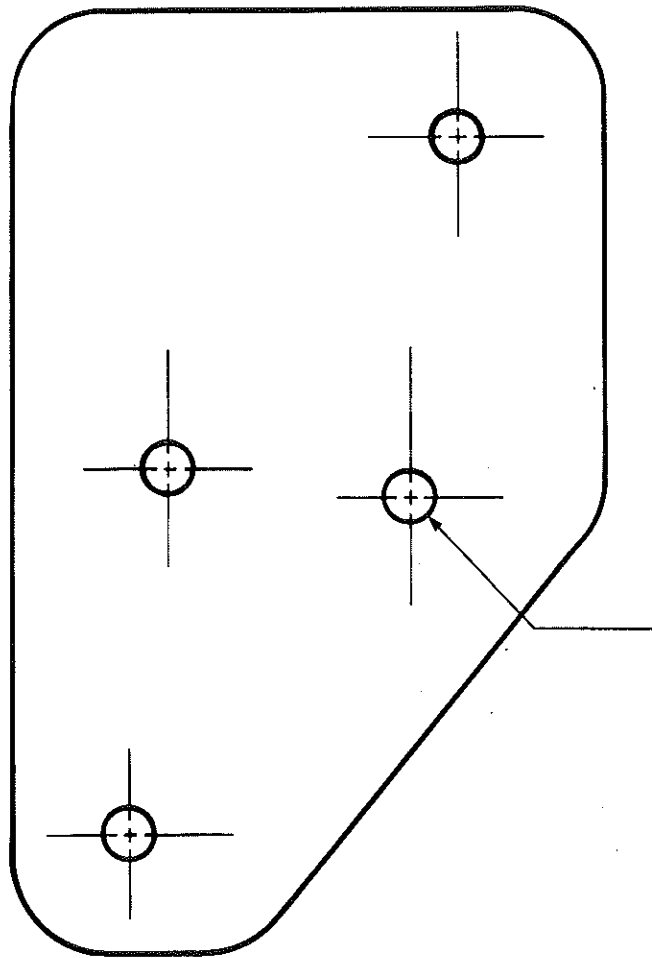
Route all the hoses and wires away from the exhaust pipe.

◆ WARNING: Always make sure the stop switch is connected, before starting the engine.

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TECHNICAL INFORMATION CENTRE

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Drill 1/4" diameter
holes

Full size template

C.R.C.Q. steel 16 ga. (.060")