



# Warranty Bulletin

no. W-75-12A

## READ, SIGN AND PASS ON TO SERVICE MANAGER & MECHANICS

Date: DECEMBER 2th, 1975

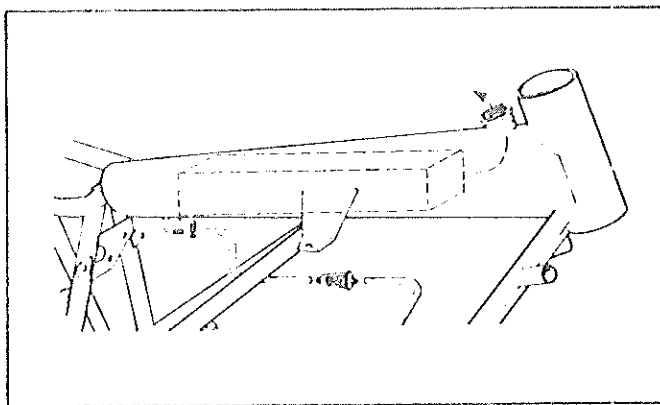
Serial nos.: 5881, 5851, 6841 and MX-2 250 UP  
TO 5884-001860

A special foam block is inserted in the frame "backbone" to eliminate any possible injection oil froth or foam.

However, on some 1975 units, we have reports of oil line and oil filter contamination caused by minute particles of the foam. It is therefore imperative that the foam block be checked during the pre-delivery inspection and removed if found to be unsatisfactory.

### TEST PROCEDURE:

1. Slide a hooked length of welding rod or stiff wire well into the rear of the oil tank (via the filler cap), and pull the foam insert up to the filler opening.
2. Using "long-nose" pliers, pull a piece of the foam out for inspection.



3. If the foam seems to be tough and resists being pulled apart, it is in good condition, and does not need to be removed.

NOTE: At this point foam may be removed at your option.

CAUTION: If the foam pulls apart very easily, it must be removed to prevent possible engine damage.

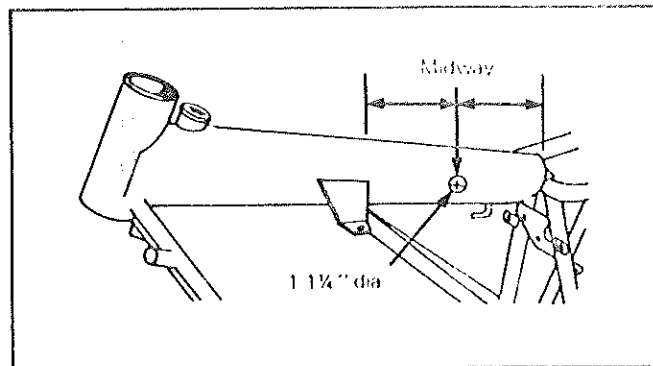
NOTE: It is recommended that you call your customer in to check the condition of the foam insert.

### INSTRUCTIONS FOR REMOVAL:

1. Remove the fuel tank.
2. Drain the injector oil tank.
3. Using a holesaw, cut a hole (1" or 1 1/4") in the left hand side of the back bone as shown.

Subject: OIL TANK FOAM INSERT REMOVAL

Models: ANY 1975 T'NT AND SOME MX-2 250



CAUTION: Do not cut frame at any other place.

4. Remove all traces of the foam through the hole.
5. Degrease the oil tank, flush it liberally with water and blow it dry with compressed air.
6. Fit the hole piece back in the hole and weld it into place. (Avoid brazing).
7. Touch up the area with paint.
8. Install the oil line.

NOTE: It is recommended that you install an extra large oil filter (P / N 414-1194-00) at this time. (see Bulletin S75-57).

9. Fill the oil tank with injector oil.

CAUTION: Bleed oil line at oil filter lower joint.

10. Install fuel tank.

### CLAIM PROCEDURE:

If a foam insert is found to be defective, proceed as follows:

1. Complete the regular claim form.
2. Enter "foam removal W75-12A" as description of defect.
3. Claim 1 hour F.R.T.
4. Mail the claim form to your distributor.

NOTE: Claims for engine damage due to oil filter restriction will be rejected.